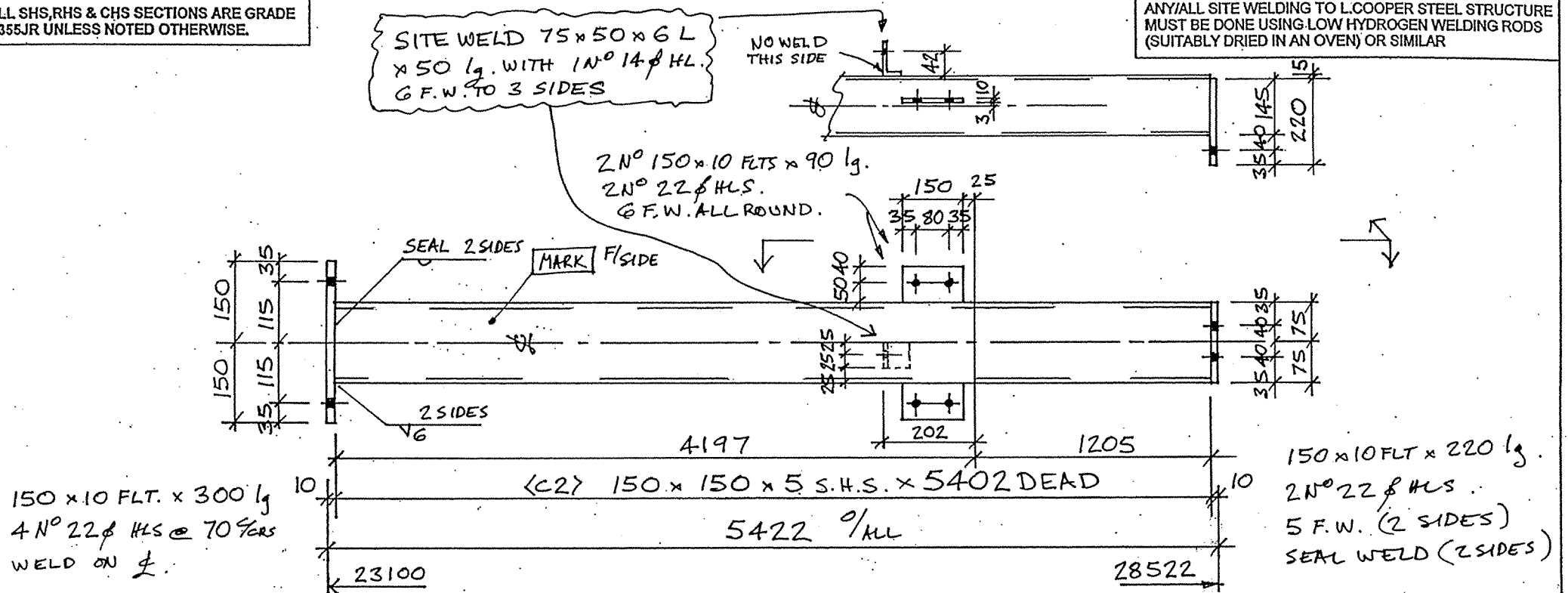


ALL SHS, RHS & CHS SECTIONS ARE GRADE
S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE
MUST BE DONE USING LOW HYDROGEN WELDING RODS
(SUITABLY DRIED IN AN OVEN) OR SIMILAR



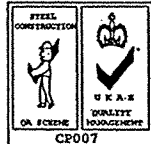
ONE N° REQD. THUS.

MKD 74/1

THIS WORK CARRIED
OUT IN WORKS

LEONARD COOPER LIMITED

STRUCTURAL ENGINEERS
REGISTERED OFFICE
BALM ROAD, HUNSLY
LEEDS LS10 2JR
TEL: 0113 2705441
FAX: 0113 2760659
REGISTERED No.
167872 LONDON
sales@leonardcooperltd.co.uk
www.leonardcooperltd.co.uk



REVISION A.
REVISION B.
REVISION C.
REVISION D
REVISION E.

ZONE 7

FABRICATION TOLERANCES
TO BS5950 PART 2 (U.N.O.)
(SHOWN ON L.C. PROCEDURE
MT5-23)

CONTRACT: GUARMBY CONSTRUCTION
WAKEFIELD WATERFRONT. BLDG 20

| NO | TYPE | DIAL | TH | IN | CH |
|-----|------|------|----|----|----|
| OFF | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

SHOP BOLTS 4.6
FINISH 8.8
SHOP NOTES: (U.N.O.)
ALL WELDS 6mm CONT. FILLET WELDS
ALL STEEL TO BSEN 10025 GRADE S275JR
PAINT SHOT BLAST TO SA 2.1 COAT
C400 V3 TO 80 MIC. DFT

IDENTIFICATION MARKS MUST BE PLACED ON
1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR
2) COLLECT WHERE INDICATED THUS: MARK

TITLE COLUMNS.
RELEASED FOR FABRICATION/ERECTION
SCALE:
DRAWN BY: JH
CHK'D BY: JSM
SIGNED: DATE:
DRG No: 07/18/SW25